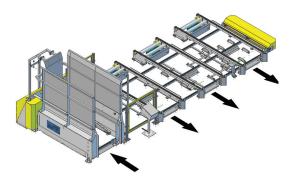


WUWER conveying & automation

CONVEYING & AUTOMATION

Pallet exchanger



The pallet exchanger is designed to separate or combine packets transported on pallets. Separation of packages from pallets is used to direct material to processing lines.

Packages can be delivered on a pallet made of wood or plastic. In the exchanger, packages are separated from the pallets automatically or manually (using a fork lift truck). Then the material is lowered onto a board, on which further transport takes place. Empty pallets are transferred to the warehouse. After processing, the material is placed on a suitable pallet using the exchanger, on which is then stored or transported via a fork lift truck. When using the pallet exchanger, the role of the fork lift truck is limited to feeding the material onto the handling line and receiving finished parts. Pallet exchangers can be automatic, semi-automatic or manual.

In addition to the exchanger, the device may include additional devices, such as:

• Loading conveyors / • Receiving conveyors / • Pallet storage.

SPECIFICATIONS

* The values refer to standard devices. We carry out projects according to specific customer requirements.

Total length of the device including loading and unloading	L1	8000-10100 mm
Total width of the device	B1	3500 mm
Working width	В	900 mm
Working height	В	300 mm
Height of the device	H1	3800-4200 mm
Roller speed (linear speed of the package)	V	12 m/min
Efficiency		1.5 min/package

Advantages of pallet exchanger:

- Transport of packages of HDF and MDF boards,
- Loading and unloading of material is fully automated,
- Support for wooden and plastic pallets,
- The possibility of storing up to 10 pallets,
- Loading and unloading by a single operator,
- High performance.



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